

## FEATURE

- Measuring T/C, Pt100Ω, Process signal mA, Vdc
- Accuracy: ±0.25% of full scale
- 4 Digital display: -1999~9999
- Automatic / manual output in standard
- Heating / Cooling control output available in option
- Analog re-transmission function option
- Outside dimensions is 1/4, 1/8, 1/16 DIN
- High stability & low cost
- CE Approval



## SPECIFICATIONS

Measuring Range	Resolution	Input Impedance	
Thermo-couple	K	0.0-400.0°C / 0-1200°C	≥1M ohm
	J	0.0-400.0°C / 0-1200°C	≥1M ohm
	E	0-1000°C	≥1M ohm
	T	-199.9-400.0°C / 0.0-350.0°C	≥1M ohm
	R	0-1796°C	≥1M ohm
	S	0-1796°C	≥1M ohm
	B	0-1820°C	≥1M ohm
	N	0-1300°C	≥1M ohm
	W	0-2320°C	≥1M ohm
	PLII	0-1390°C	≥1M ohm
Pt100Ω	U	-199.9-400.0°C / 0.0-400.0°C	≥1M ohm
	L	0-800°C	≥1M ohm
Current		-199.9-600.0°C / 0-600°C	≥1M ohm
		0-20 mA	2.4 ohm
Voltage		4-20 mA	2.4 ohm
		0-50 mV	≥1M ohm
	0-10 V	≥20K ohm	
	1-5 V	≥10K ohm	

- Measuring accuracy: ± 0.25% F.S. ± 1 digit
- Scaling: -1999-9999; 14 bit resolution
- Sampling time: About 2 cycles/sec.
- Display functions**
- LED: Dual display for PV & SV  
8 square LED for status of output, alarm...  
10 segments bar display for output percentage
- Decimal point: Settable any digit by front key (linear input)
- Unit: °C and °F changeable
- Compensation: For PV and SV
- Over-range indication: "UUU1" display
- Operating**
- Operation key: Five key for Function setting / Auto-Manual output  
Up key / Down key / Shift key
- Skip function: Skip the functions showing what the customer don't use.
- Control mode**
- ON/OFF control: when P sets to be 0(P=0),  
Hysteresis (Hy): 0-1000 counts
- PID control: Auto tuning  
Proportional Band (P): 0.0-200.0% of span  
Cooling side Proportional Band (P1): 0.0-200.0% of span  
Reset time (Integral): 0-900 sec.  
Rate time (Deviation): 0-1000 sec.  
Cycle time: 0-150 sec.  
H/C dual control output  
Direct/Reverse programmable
- Control output: Relay SPDT x 1, 5A/240Vac  
SSR, 24V, 20mA  
4-20 mA, Load: 600Ω  
0-10 V, Load: 1MΩ

### Alarm

- Relay contact: Standard: Alarm 1: SPDT 5A/240V  
Option: Alarm 2: SPDT 3A/240V
- Alarm functions: Wait, Hysteresis, Alarm time, Alarm delay, Alarm hold,
- Alarm mode: 13 action modes programmable  
Deviation High, Low or High & Low alarm,  
Absolute value High, Low or High & Low alarm,  
Absolute value high & low range  
A/D error, Heater break

### Analogue output (option)

- Accuracy: ± 0.25% of RO
- Output capability: Max. load resistance : 600 ohms
- Isolation: Isolation between input and output
- Calibration: By front key

### Power

- Excitation Supply: DC 24V, 30mA
- Power Supply: AC 85-265V, 50/60 Hz  
Option: DC 24V  
4.5VA
- Power consumption: By EEPROM

### Enviromental

- Operating temperature: 0-55 °C
- Operating relative humidity: 20-90%RH(Non-condense)
- Temperature coefficient: ≤100 PPM/°C (0-50°C)  
≤50 PPM/°C (23 ± 3°C)
- Storage temperature: -10-70 °C

### Enclosure

- Enclosure: IP 42
- Dielectric Strength: AC 2.0KV for 1 min  
Between Input / Output / Power / Case  
≥20M ohm
- Insulation: EN61010-1
- LVD: EN 55022; EN50204
- EMC: EN61000-3-2; EN61000-4-2

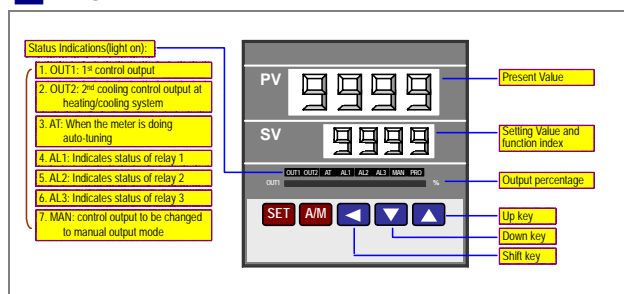
### Electrical safety

- Storage temperature: -10-70 °C
- Enclosure: IP 42
- Dielectric Strength: AC 2.0KV for 1 min  
Between Input / Output / Power / Case  
≥20M ohm
- Insulation: EN61010-1
- LVD: EN 55022; EN50204
- EMC: EN61000-3-2; EN61000-4-2

### Mechanical

- Case material: Black ABS fire-protection
- Mounting: Panel flush mounting
- Connection: Screw terminal
- Weight: About 325g

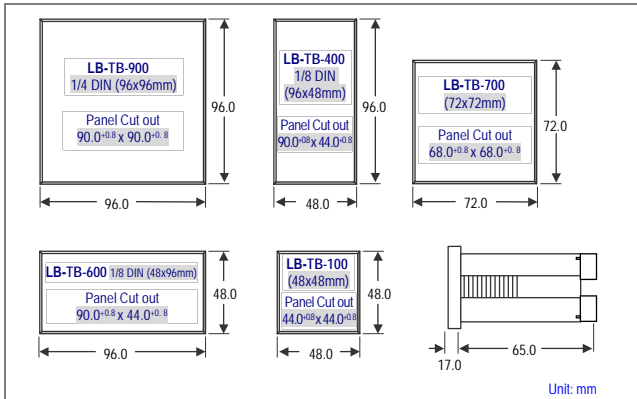
## FRONT PANEL



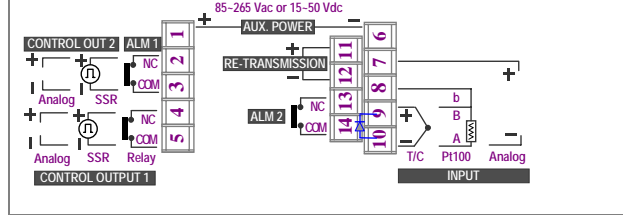
# 4 DIGITAL PID CONTROLLER

# LB-TB Series

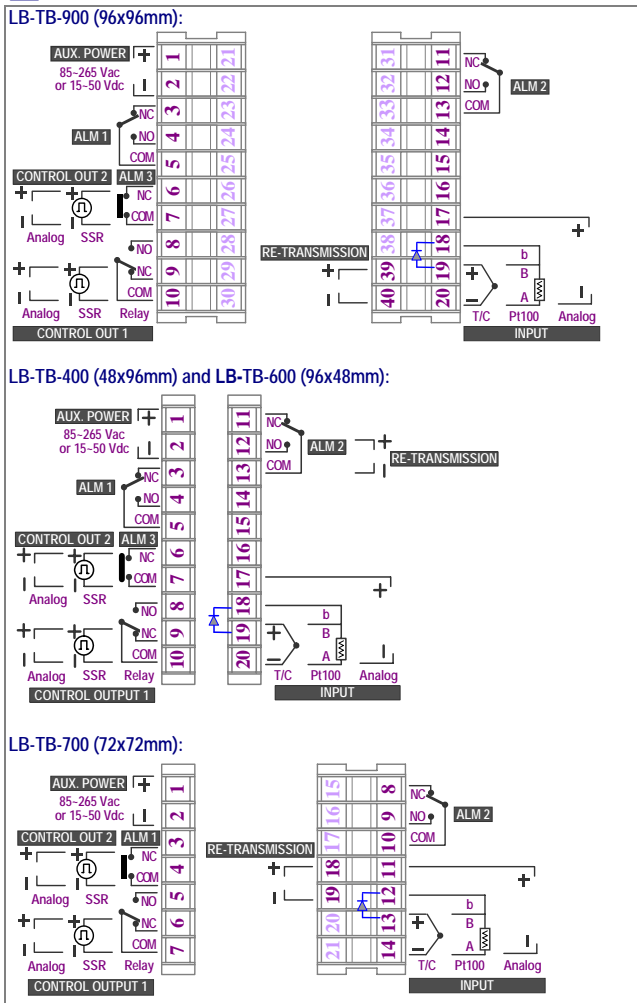
## DIMENSIONS



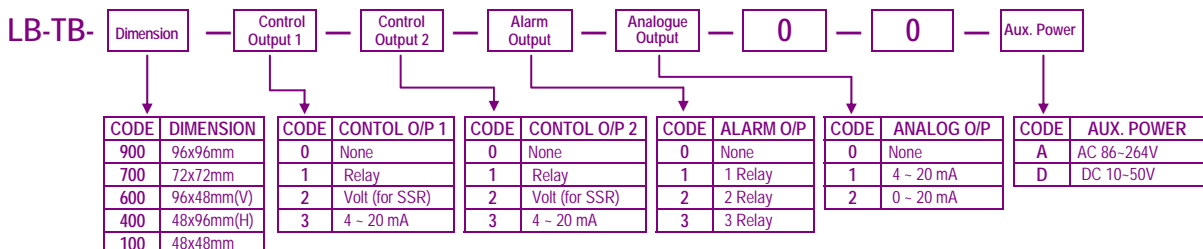
LB-TB-100 (48x48mm):



## CONNECTION DIAGRAM



## ORDER INFORMATION



LB-TB SERIES